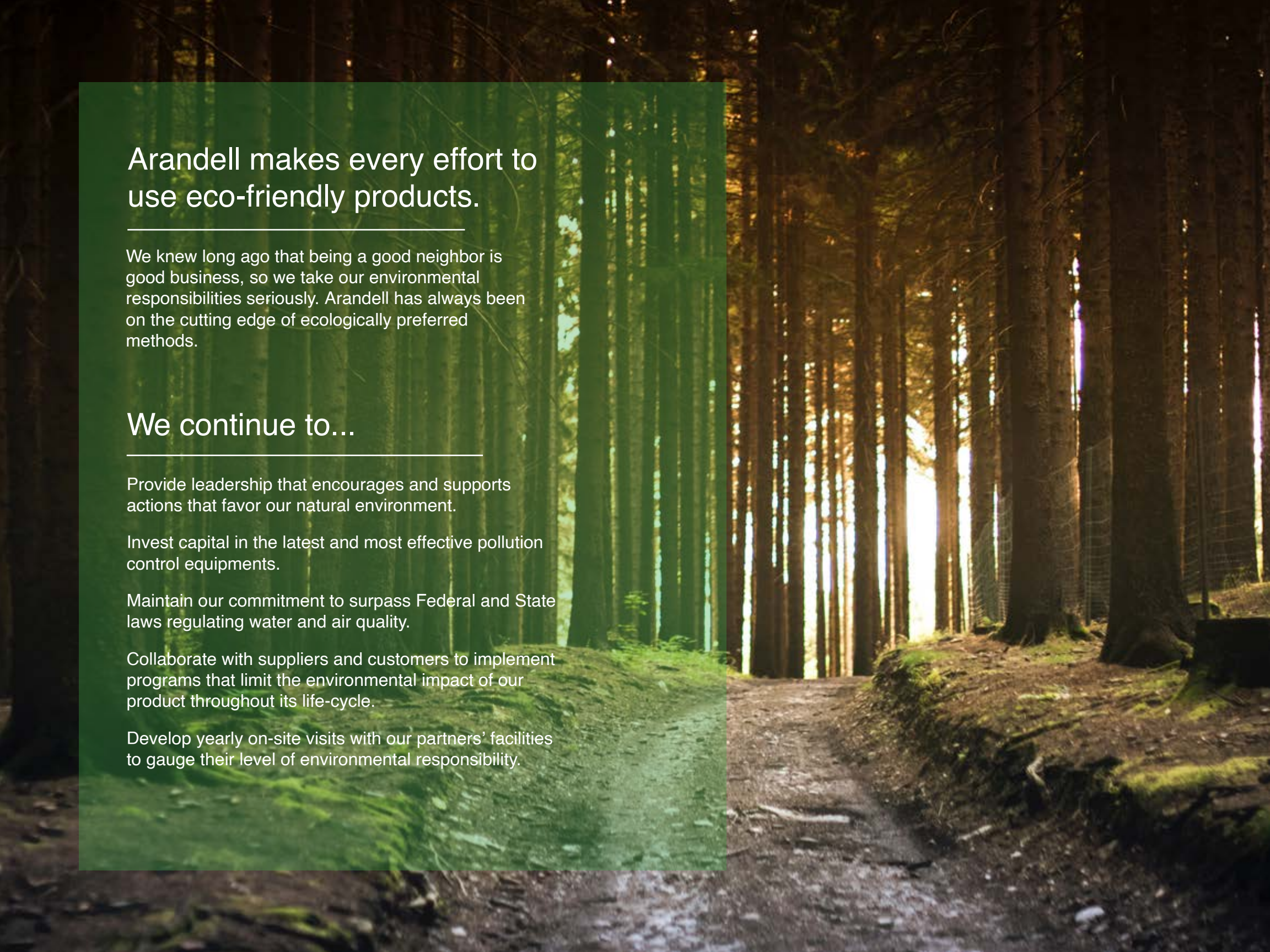




Arandell

Leaving a better impression
on people, paper
and the planet



Arandell makes every effort to use eco-friendly products.

We knew long ago that being a good neighbor is good business, so we take our environmental responsibilities seriously. Arandell has always been on the cutting edge of ecologically preferred methods.

We continue to...

Provide leadership that encourages and supports actions that favor our natural environment.

Invest capital in the latest and most effective pollution control equipments.

Maintain our commitment to surpass Federal and State laws regulating water and air quality.

Collaborate with suppliers and customers to implement programs that limit the environmental impact of our product throughout its life-cycle.

Develop yearly on-site visits with our partners' facilities to gauge their level of environmental responsibility.

Actions & Solutions

Waste Oils - We realize that oil is a diminishing nonrenewable resource. Therefore, we closely manage and control our waste so that oils are recycled into other products, such as fuel for the building materials industry.

Waste Paper - Waste paper from all of our presses is separated, shredded and baled on-site for recycling. White waste is delivered directly to a paper mill; it is de-inked and processed back to reusable pulp. The mill converts the pulp into paper towels, napkins, facial tissues or other recycled papers.

Inks - We have worked to perfect the use of VOC-free (water-based) inks for ink-jetting addresses. Our technology is extremely efficient at using solvents to produce energy for heat in the dryers. If we were to use non-solvent based ink, we would then have to use another petroleum product to generate the heat necessary for production on the dryers.

Material Purchasing - The steps we take early in the material purchasing process provide benefits that effect the entire manufacturing flow. We have implemented Statistical Process Control and Manufacturing Requirement programs to reduce the amount of raw materials that enter the manufacturing process.

Air Pollution - Arandell has invested in state-of-the-art pollution control equipment. We were the first to install MEGTEC Regenerative Thermal Oxidizers. These are built into the dryers and use ink solvent as fuel. They destroy 99.99% of all VOCs from ink vapors generated in production.

Accolades

Environmental Stewardship Award

Orion presented Arandell with the Environmental Stewardship Award 2004 for a building re-lighting project that saves 1.78 million kilowatts of energy a year - enough power to light a small town. This is the environmental equivalent of:

- Planting 6,532 acres of trees
- Removing 5,042 cars from the road
- Saving 3.2 million gallons of gasoline

Tri-Certified

We are certified to FSC®, SFI® and PEFC™ which ensures that we are adhering to strict environmental standards that are diligently audited by a 3rd party.

Bureau Veritas Chain-of-Custody

We market both certified and non certified wood products. Wood products certified by Bureau Veritas are recognized as coming from “well-managed” forests adhering to strict environmental and socioeconomic standards in accordance with the Principles of Criteria of the Forest Stewardship Council® (FSC®).



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